_ABORATORY TESTS

iTEKT has conducted several laboratory tests to confirm the ITEKT Windshield product's durability and resistance towards scratches, shattering, and UV light.

Scratch test - ASTM international (E2546/ISO 14577)

| | Detail results- Scratch Region 1 (mN) | | | | | | |
|---------|---------------------------------------|----------------------|--|--|--|--|--|
| | Untreated sample | ITEKT treated sample | | | | | |
| 1 | 90.48 | 115.4 | | | | | |
| 2 | 90.61 | 115.6 | | | | | |
| 3 | 94.75 | 115.5 | | | | | |
| | | | | | | | |
| Average | 91.95 | 115.5 | | | | | |

In-sum, by comparing the average of millinewton (mN) of both samples required for the scratch at Region 1, there is an increase in resistance of the ITEKT treated sample by 25.61%.

Accelerated UV Light Aging test - ASTM international (D523-D2244)

ASTM D523 - Specular Gloss ASTM D2244 - Calculation of Color Tolerances and Color Differences

| Carrowle | Initials | values | ASTM G155 | | |
|-----------------------|----------|--------|-----------|-----------|--|
| Sample | L* | a* | b* | Gloss 60° | |
| Untreated sample | 82.9 | -2.3 | 0.8 | 99.9 | |
| ITEKT treated sample | 81.7 | -2.3 | 0.7 | 96.5 | |
| White reference plate | 93.0 | -0.2 | 1.0 | NA | |

| Consula | 2,000 hours | | AST | M G155 | 1.* | * | L.* | Gloss |
|----------------------|-------------|------|-----|-----------|-----|------|-----|-------|
| Sample | L* | a* | b* | Gloss 60° | L | a. | D | % |
| Untreated sample | 86.8 | -2.4 | 1.1 | 104.4 | 3.9 | -0.1 | 0.2 | 4 |
| ITEKT treated sample | 86.8 | -2.4 | 1.0 | 104.9 | 4.9 | -0.1 | 0.2 | 7 |

After 2,000 hours of UV exposure, the ITEKT treated sample:

- Did not show yellowing or color change since the measurements on the a* axis and b* axis did not change significantly.
- Its transparency got better since the L* axis measurements got closer to the white reference plate (93.0).
- The gloss measurements increased more than the untreated sample by 4%







71N pressure with a point



Xenon Arc emission lamp equipment used





LABORATORY TESTS

Impact test - Laboratory certification

Report No. 1373

The intent of the program is to compare the amount of energy required for a given impactor to break a typical windshield, in both untreated and treated versions.

- Support the impact surface area with a 3 arms support
- Impactor: steel ball, 1 ¼ diameter, 4.6 ounces

Results of the impact test



 $iT \equiv KT$

| | | | Impact test height | | | | | |
|---------------------|--------|----------|--------------------|-------|-------|-------|-------|-------|
| Condition | Sample | Location | 15 ft | 16 ft | 17 ft | 18 ft | 19 ft | 20 ft |
| Untreated sample | | Left | × | | | | | |
| | 1 | Center | | × | | | | |
| | | Right | | × | | | | |
| | | Left | × | | | | | |
| | 2 | Center | | | | | | |
| | | Right | × | | | | | |
| | З | Left | | | | Xs | | |
| | | Center | | | | | × | |
| | | Right | | | | | | Xs |
| | | Left | | | | Xs | | |
| | 4 | Center | | | | | | × |
| | | Right | | | | | | Ø |
| | 5 | Left | | | | | | × |
| IIEKI treated | | Center | N/a | N/a | N/a | N/a | N/a | N/a |
| sample | | Right | | | | × | | |
| | 6 | Left | | | | | | Ø |
| | | Center | | | | | | Ø |
| | | Right | | | | | | Ø |
| | 7 | Left | | | | | | Ø |
| | | Center | | | | | | Ø |
| | | Right | | | | | | Xs |

POLYTESTS

LEGEND: \bigstar Failure at the impact location $\not O$ No failure Location: Location of the impact

 $igkap_{s}$ Failure at the support area (underneath the treated surface)

The energy levels represented by the height of the impactor at which no failure of the samples occurred, were as follows:

1. Bare windshield: Hb = 14 feet;

2. Treated windshield: Ht = 17 feet

In terms of energy gain to break the windshield with the impactor, we can calculate the increase in resistance (Ri) as follows: Ri (%) = (Ht – Hb) / Hb \times 100 = **21%**